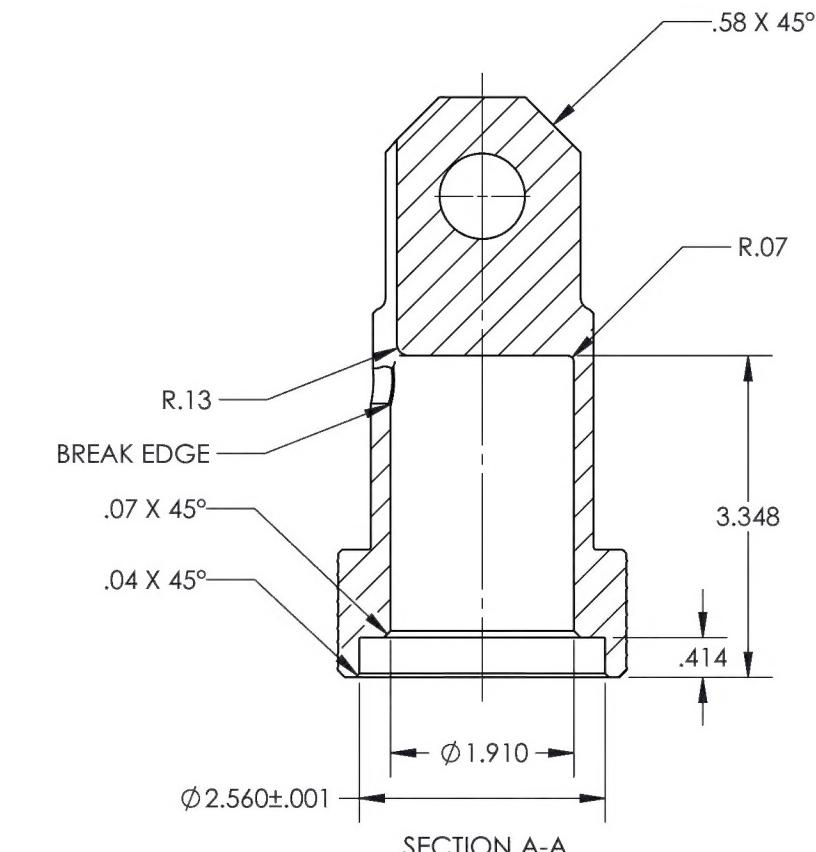
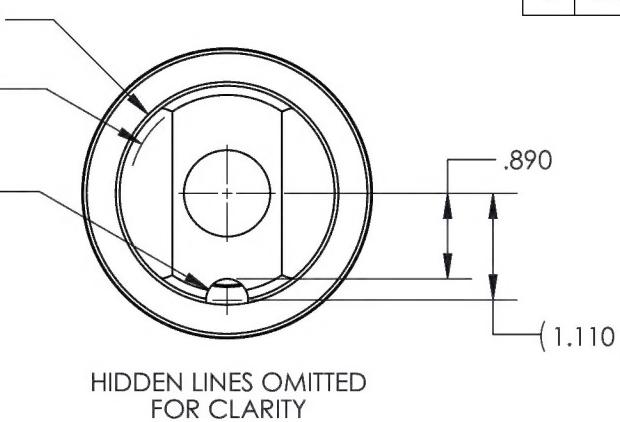
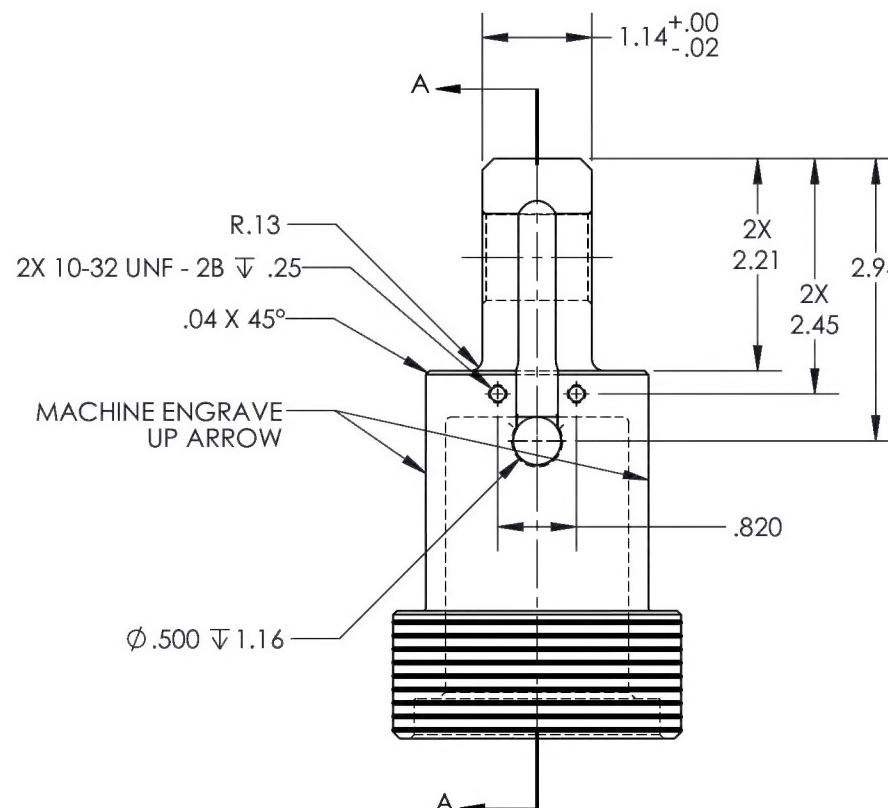
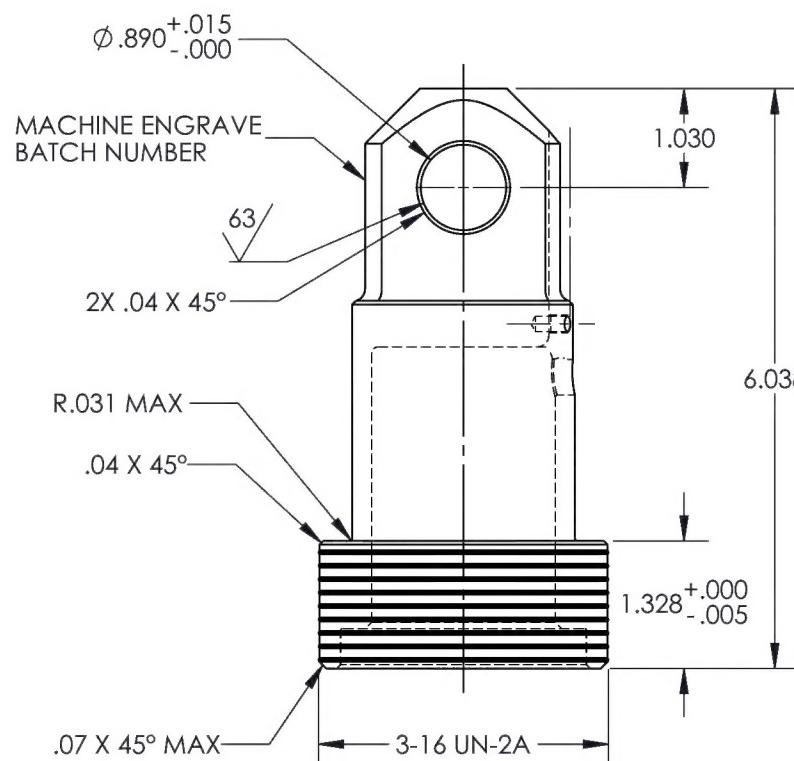
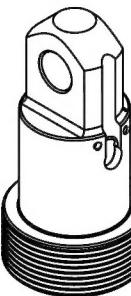


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REVISIONS			
REV	ECR	DESCRIPTION	DATE
4		AS DRAWN BY CANAM.	11/4/2014 JAG
5	14-0207	CH'D CHAMFER ON Ø.890 HOLE WAS 2X .03 X 45° IS 2X .04 X 45°. CH'D DIM WAS Ø2.06 IS Ø2.05.	11/4/2014 RJC JAG
6	15-0092	ADDED MATERIAL H1075.	4/22/2015 RJC JAG
7	15-0271	ADDED UP ARROW NOTE. CH'D DIMS WAS 1.14 IS 1.14+.00-.02, WAS 2.21 IS 2X 2.21. DELETED DIMS Ø.90, Ø15/16, R.07. ADDED BREAK EDGE NOTE. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	9/22/2015 DPD JAG
8	17-0064	UPDATED TO NEW STANDARDS. CH'D DIM WAS R.07 IS R.13, WAS 2X 10-32 UNF V.25 IS 2X 10-32 UNF-2B V.25. ADDED NOTE MACHINE ENGRAVE BATCH NUMBER.	3/17/2017 SM JAG



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA6A-200	1	UPPER END	SS 17-4, H1150, H1075	

TITLE		REV
UPPER END		8
DWG NO.		SWA6A-200
MATERIAL		SS 17-4, H1150, H1075
HEAT TREAT FINISH		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° X ± .1 SURFACES = 125
SPEC		1. BREAK ALL SHARP EDGES .015 X 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DRAWN BY:	CANAM	USED ON MODEL
CHECKED:	DD 03/17/2017	
OPPS APPR:	AA 03/20/2017	
QA APPR:	JL 03/29/2017	
APPROVED:	JAG 04/03/2017	
SCALE	1:2	DATE 1/31/2002
		SHEET 1 OF 1